



# Step-by-Step Installation Instructions

**Step 1:** Excavate hole to dimensions.

**Step 2:** Prepare level base of hole with backfill material.

**Step 3:** Attach barrel filter unit & if required position adjustable collar.

**Step 4:** Lift tank into hole using lifting lugs on top of tank.

**Step 5:** Fill around perimeter of tank with backfill material.

**Step 6:** Fill centre of tank up to 150mm below the tank's half way flange with backfill material.

**Step 7:** Fill centre of tank with backfill material and/or concrete ballast.

**Step 8:** Tank is now ready to be covered and landscaped over.

**Step 9:** The best looking tank you'll never see!



Viscount Rotational Mouldings Pty Ltd has patience to protect Toroid Underground Tanks unique rib design & ballast system.  
AU Patent No. 2006202525  
NZ Patent No. 332747  
US Patent No. 11/424, 108

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